

## FEATURES

- Double Side Cooling
- High Surge Capability
- High Mean Current
- Fatigue Free

## TYPICAL APPLICATIONS

- High Power Drives
- High Voltage Power Supplies
- DC Motor Control

## TECHNICAL DATA

DEVICE TYPE	V <sub>DRM/V<sub>RRM</sub></sub> (V)	V <sub>RSM</sub> (V)
DCR504ST1212	1200	1300
DCR504ST1414	1400	1500
DCR504ST1616	1600	1700



## CURRENT RATINGS

T<sub>case</sub> = 60°C unless stated otherwise

Symbol	Parameter	Conditions	Max.	Units
<b>Double Side Cooled</b>				
I <sub>T(AV)</sub>	Mean on-state current	Half wave resistive load	456	A
I <sub>T(RMS)</sub>	RMS value	-	717	A
I <sub>T</sub>	Continuous (direct) on-state current	-	655	A
<b>Single Side Cooled (Anode side)</b>				
I <sub>T(AV)</sub>	Mean on-state current	Half wave resistive load	322	A
I <sub>T(RMS)</sub>	RMS value	-	505	A
I <sub>T</sub>	Continuous (direct) on-state current	-	425	A

### CURRENT RATINGS

$T_{case} = 80^\circ\text{C}$  unless stated otherwise

Symbol	Parameter	Conditions	Max.	Units
<b>Double Side Cooled</b>				
$I_{T(AV)}$	Mean on-state current	Half wave resistive load	355	A
$I_{T(RMS)}$	RMS value	-	557	A
$I_T$	Continuous (direct) on-state current	-	495	A
<b>Single Side Cooled (Anode side)</b>				
$I_{T(AV)}$	Mean on-state current	Half wave resistive load	248	A
$I_{T(RMS)}$	RMS value	-	390	A
$I_T$	Continuous (direct) on-state current	-	310	A

### SURGE RATINGS

Symbol	Parameter	Conditions	Max.	Units
$I_{TSM}$	Surge (non-repetitive) on-state current	10ms half sine; $T_{case} = 125^\circ\text{C}$ $V_R = 50\% V_{RRM} - 1/4 \sin e$	5.5	kA
$I^2t$	$I^2t$ for fusing		$150 \times 10^3$	$\text{A}^2\text{s}$
$I_{TSM}$	Surge (non-repetitive) on-state current	10ms half sine; $T_{case} = 125^\circ\text{C}$ $V_R = 0$	6.8	kA
$I^2t$	$I^2t$ for fusing		$231 \times 10^3$	$\text{A}^2\text{s}$

### THERMAL AND MECHANICAL DATA

Symbol	Parameter	Conditions	Min.	Max.	Units
$R_{th(j-c)}$	Thermal resistance - junction to case	Double side cooled	dc	-	$0.063^\circ\text{C/W}$
		Single side cooled	Anode dc	-	$0.11^\circ\text{C/W}$
			Cathode dc	-	$0.147^\circ\text{C/W}$
$R_{th(c-h)}$	Thermal resistance - case to heatsink	Clamping force 4.5kN with mounting compound	Double side	-	$0.02^\circ\text{C/W}$
			Single side	-	$0.04^\circ\text{C/W}$
$T_{vj}$	Virtual junction temperature	On-state (conducting)	-	135	$^\circ\text{C}$
		Reverse (blocking)	-	125	$^\circ\text{C}$
$T_{stg}$	Storage temperature range		-55	125	$^\circ\text{C}$
-	Clamping force		4.0	5.0	kN

Symbol	Parameter	Conditions	Typ.	Max.	Units
$I_{RRM}/I_{DRM}$	Peak reverse and off-state current	At $V_{RRM}/V_{DRM}, T_{case} = 125^\circ C$	-	30	mA
dV/dt	Maximum linear rate of rise of off-state voltage	To 67% $V_{DRM}, T_j = 125^\circ C$ . Gate open circuit.	-	1000	V/ $\mu$ s
dI/dt	Rate of rise of on-state current	From 67% $V_{DRM}$ to 700A Gate source 10V, 5Ω $t_r \leq 0.5\mu s, T_j = 125^\circ C$	Repetitive 50Hz	350	A/ $\mu$ s
			Non-repetitive	700	A/ $\mu$ s
$V_o$	Threshold voltage	At $T_{vj} = 125^\circ C$	-	1.05	V
$R_o$	On-state slope resistance	At $T_{vj} = 125^\circ C$	-	0.8	mΩ
$t_{gd}$	Delay time	$V_D = 67\% V_{DRM}$ , Gate source 20V, 10Ω $dI_g/dt = 20A/\mu s, T_j = 25^\circ C$	-	0.8	$\mu$ s
$I_L$	Latching current	$T_j = 25^\circ C, V_D = 10V$	-	200	mA
$I_H$	Holding current	$T_j = 25^\circ C, R_{g-k} = \infty$	-	30	mA
$t_q$	Turn-off time	$I_T = 300A, t_p = 1ms, T_j = 125^\circ C,$ $V_R = 50V, dI_{RR}/dt = 20A/\mu s,$ $V_{DR} = 67\% V_{DRM}, dV_{DR}/dt = 20V/\mu s$ linear.	300	-	$\mu$ s

### GATE TRIGGER CHARACTERISTICS AND RATINGS

Symbol	Parameter	Conditions	Max.	Units
$V_{GT}$	Gate trigger voltage	$V_{DRM} = 5V, T_{case} = 25^\circ C$	3.0	V
$I_{GT}$	Gate trigger current	$V_{DRM} = 5V, T_{case} = 25^\circ C$	150	mA
$V_{GD}$	Gate non-trigger voltage	At 67% $V_{DRM}, T_{case} = 125^\circ C$	0.25	V
$V_{FGM}$	Peak forward gate voltage	Anode positive with respect to cathode	30	V
$V_{FGN}$	Peak forward gate voltage	Anode negative with respect to cathode	0.25	V
$V_{RGM}$	Peak reverse gate voltage		5	V
$I_{FGM}$	Peak forward gate current	Anode positive with respect to cathode	10	A
$P_{GM}$	Peak gate power	See table, gate characteristics curve	100	W
$P_{G(AV)}$	Mean gate power		5	W

**CURVES**

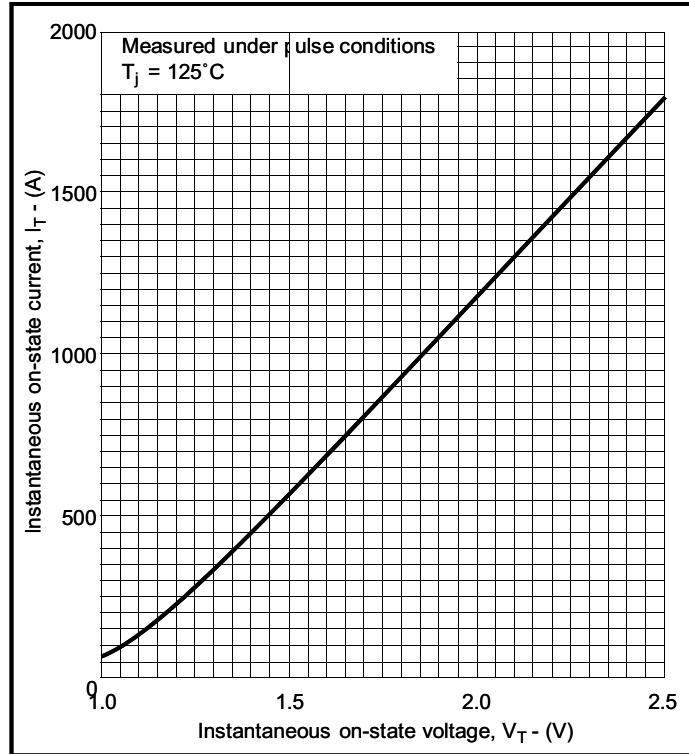


Fig.2 Maximum (limit) on-state characteristics

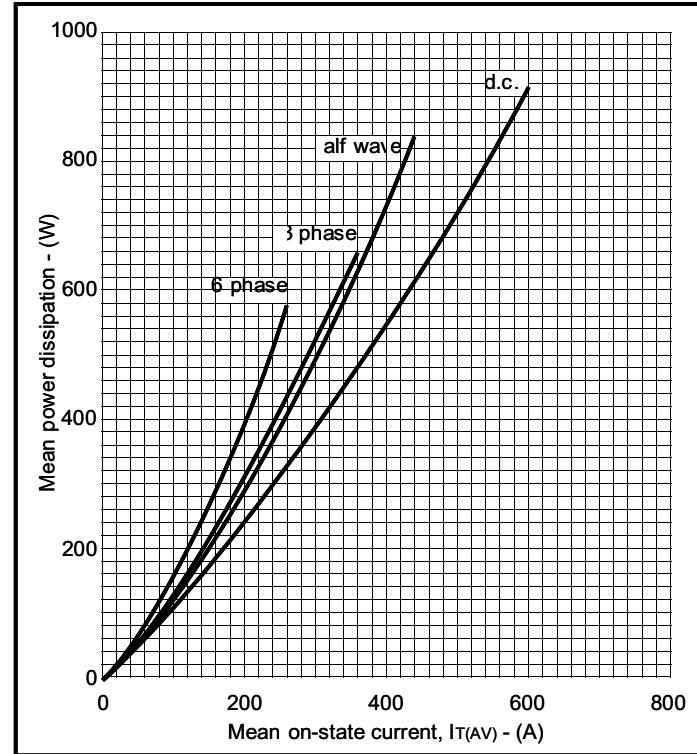


Fig.3 Dissipation curves

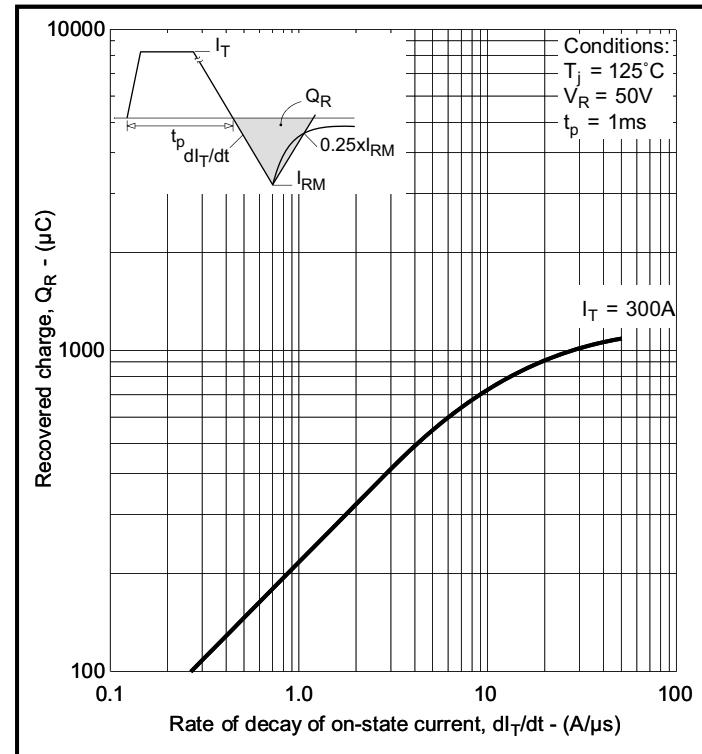


Fig.4 Recovered charge

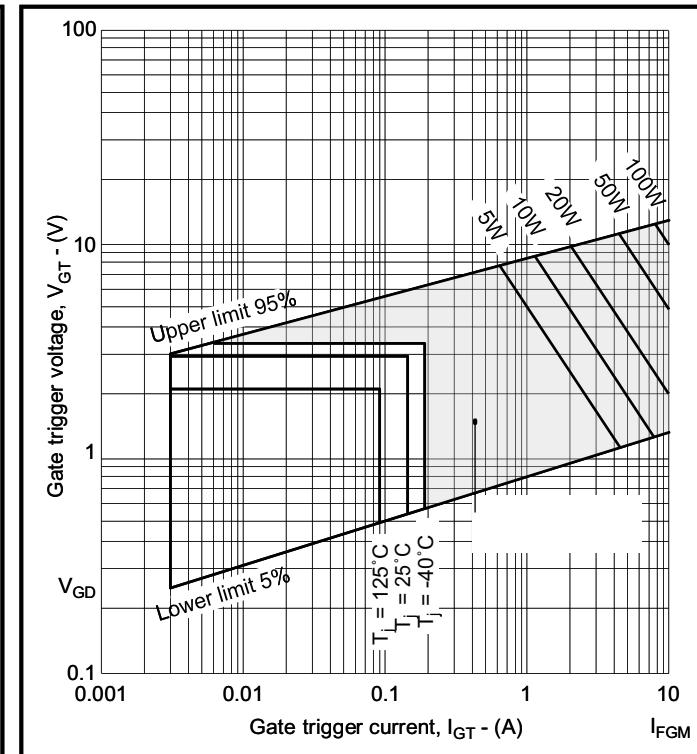


Fig.5 Gate characteristics

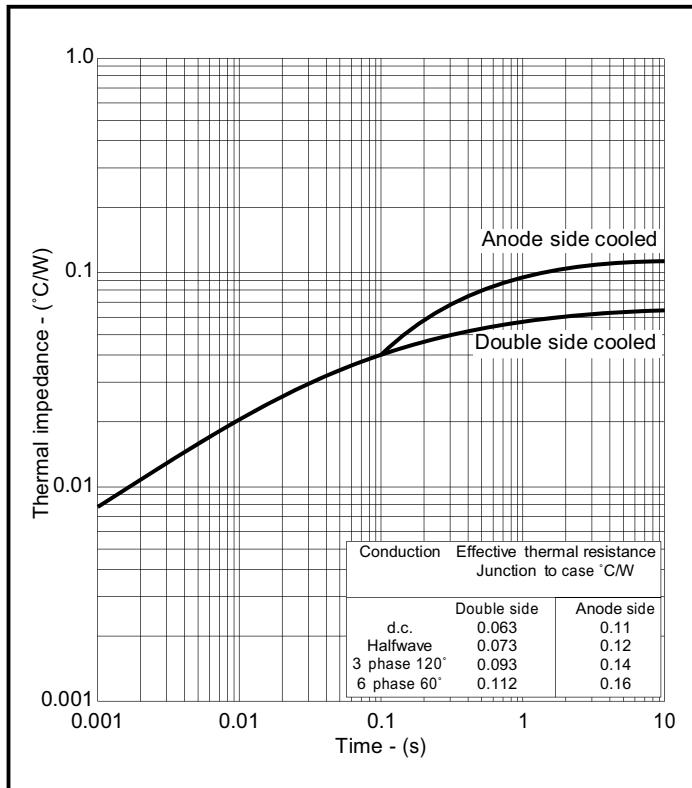


Fig.6 Maximum (limit) transient thermal impedance - junction to case

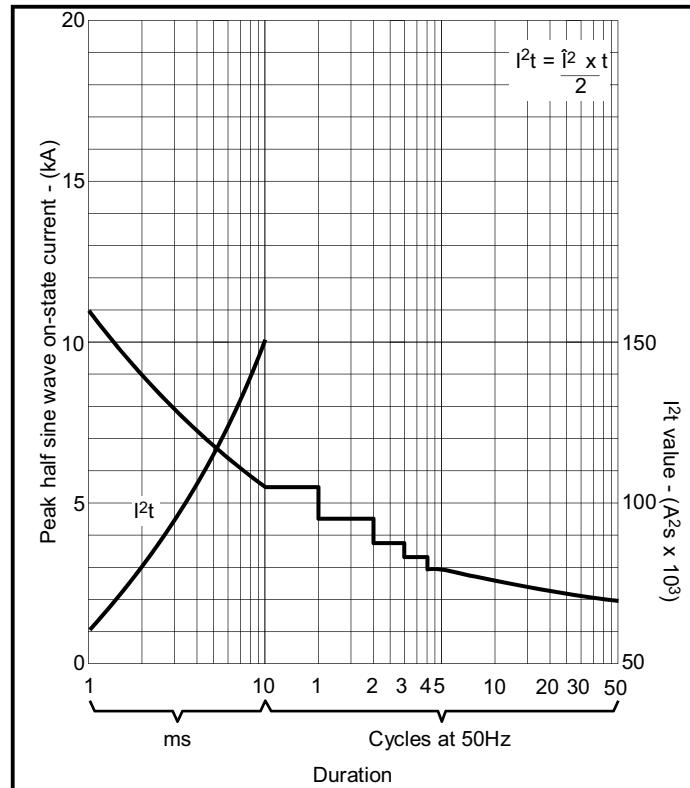
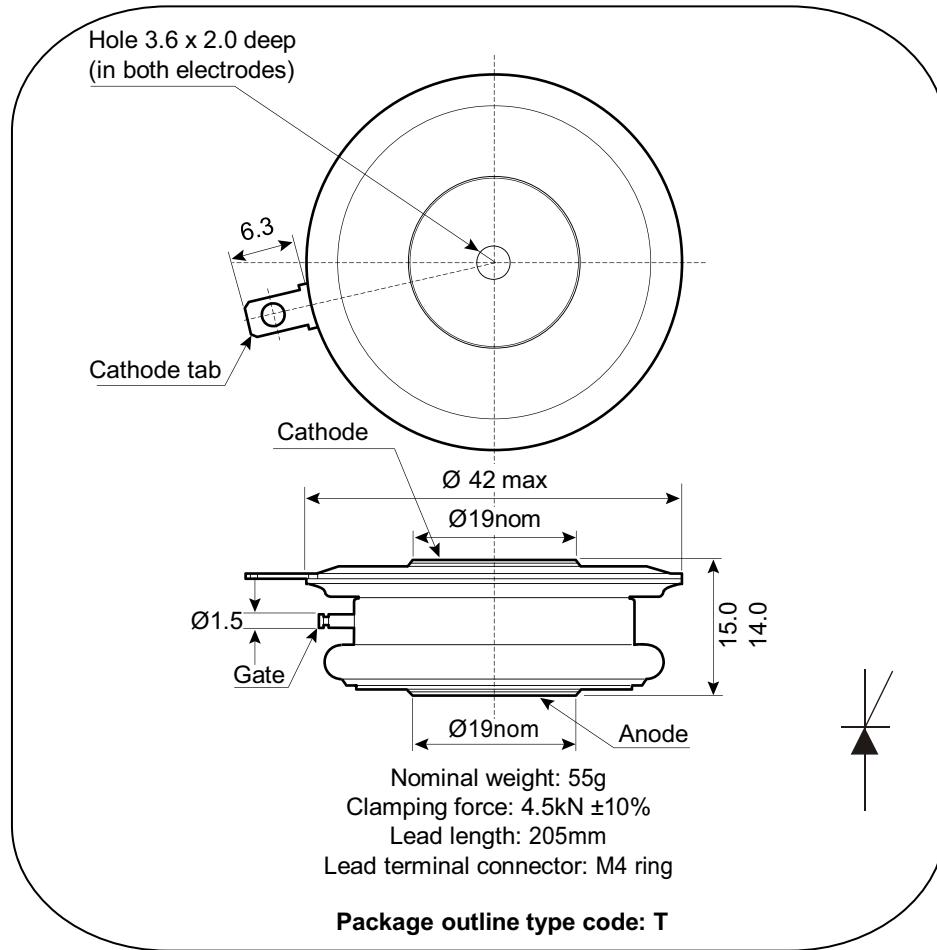


Fig.7 Surge (non-repetitive) on-state current vs time (with 50%  $V_{\text{RRM}}$  at  $T_{\text{case}} 125^{\circ}\text{C}$ )

## PACKAGE OUTLINE



All dimensions are in mm.

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